

Occasion Cast Aluminium Furniture

Occasions aluminium furniture is coloured using specialist polyester powders formulated for use outdoors. All of our coatings are highly resistant UV, harsh weather conditions and are approved by Qualicast and conform to all necessary British Standards.

Prior to coating, our furniture is primed with chromate enriched solution which ensures superior adhesion and helps to prevent the surface from chipping and cracking.

After coating all Occasions furniture is then baked at between 200 & 300 degrees centigrade. Importantly, as we coat and bake each design as a single piece, there are no seams or joints between components.

By using only the best colouring materials and techniques your Occasions furniture is protected against colour peeling or lifting.

- general cleaning should be done using a sponge and lukewarm slightly soapy water
- spillages can be removed using the above method and a soft bristled brush
- after any cleaning always rinse with cold clean water
- never clean using abrasives, chemical treatments or by use of a pressure hose as this could permanently damage the exterior paint surface and may invalidate your warranty

Please also note that the following care should be taken:

- avoid chipping or scraping the exterior surface with hard or sharp objects
- avoid dragging your furniture over flat ground or uneven surfaces
- avoid spilling strong acidic or alkaline based liquids onto the exterior paint surface
- avoid placing hot objects directly onto the exterior paint surface

Occasions furniture is made using high quality rust proof aluminium and most of our designs are sand cast in the traditional manner. Sand casting ensures that each component piece is completely solid; a fact which gives substantial weight and intrinsic strength to all of our products. By casting in sand we are also able to re-create the hand made feel and detail which makes Occasions furniture so distinctive.

Many of our designs are made from a number of component sections which are carefully graded then welded together to create a single solid piece of furniture. The fact that there are no bolts or fixings ensures that the product has superb structural integrity and is extremely unlikely to break or fail.

At Occasions we are proud to extend a 10 year conditional warranty on the structural integrity of our aluminium furniture frames. In the unlikely event that your Occasions furniture fails structurally during normal domestic usage, we will repair, refinish or replace the frame without charge. This Warranty is testament to over twenty years' manufacturing experience.

By using only the best finishes all Occasions finished surfaces are also guaranteed not to peel, crack or blister for a period of 5 years from the date of purchase. Occasions will repair, refinish or replace any defective finished surface during the warranty period. Failure to follow our cleaning and care procedures may invalidate the product warranty offered by Occasions.

Please note that our warranty is limited to the original purchaser and does not include failure caused by ordinary wear and tear, Act of God or by unreasonable or abusive use.

Helpline 0800 085 0005